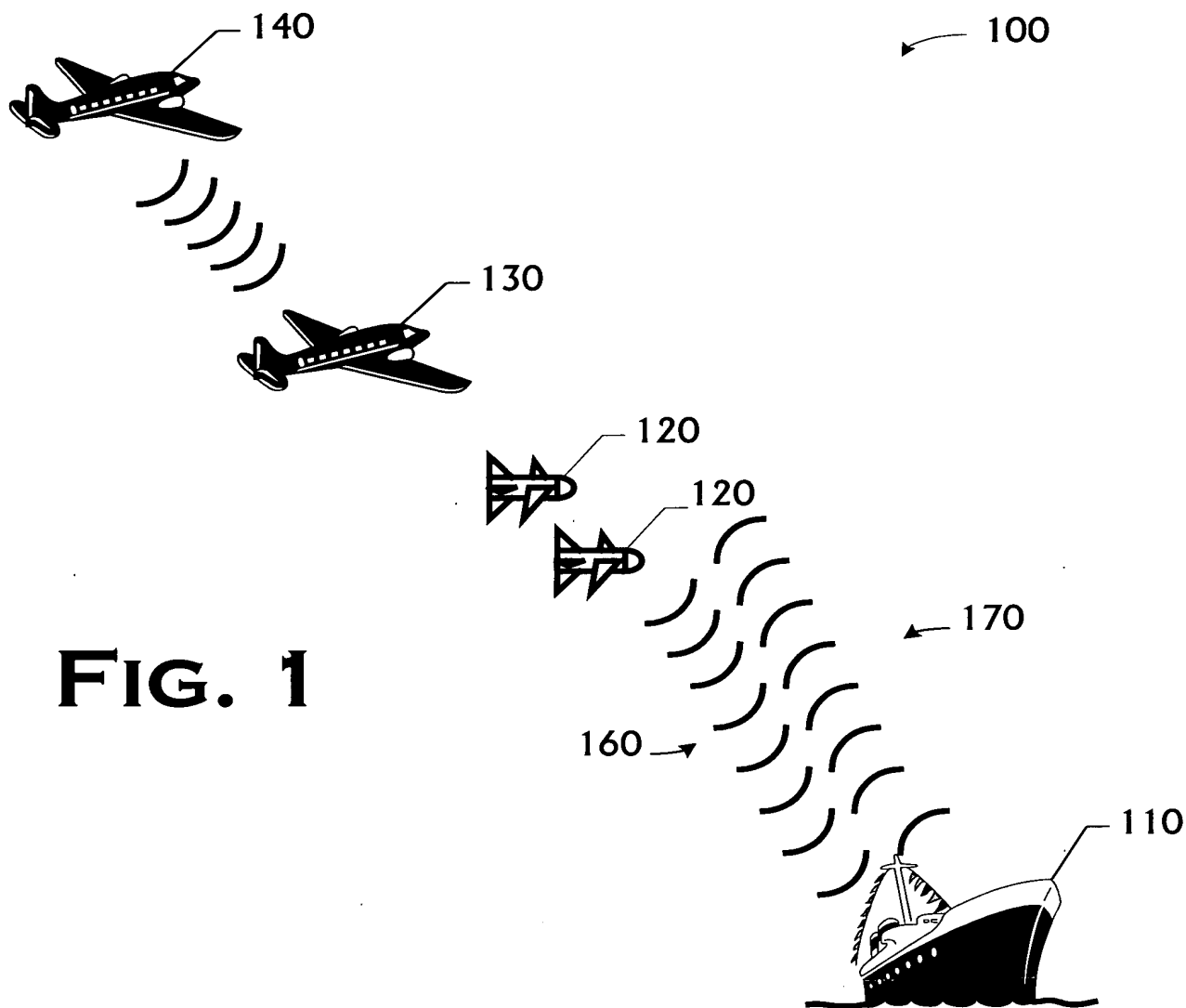
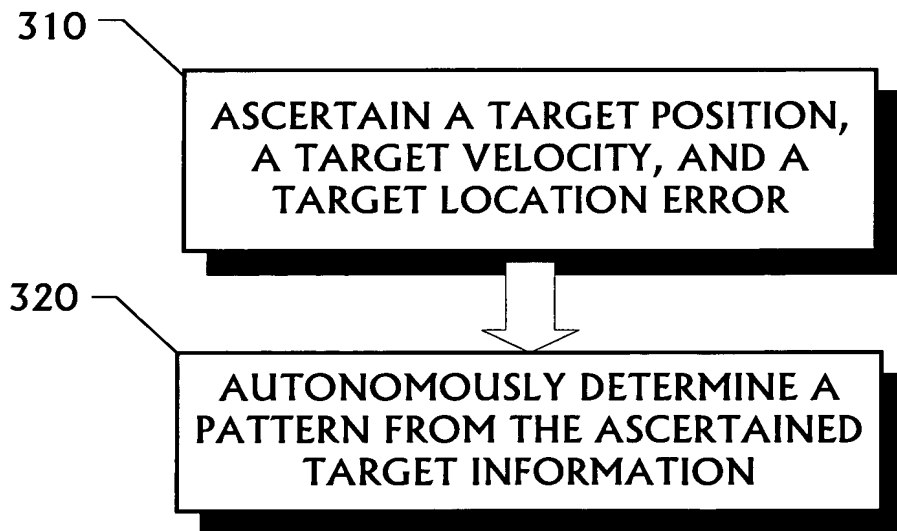


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**FIG. 1****FIG. 3**

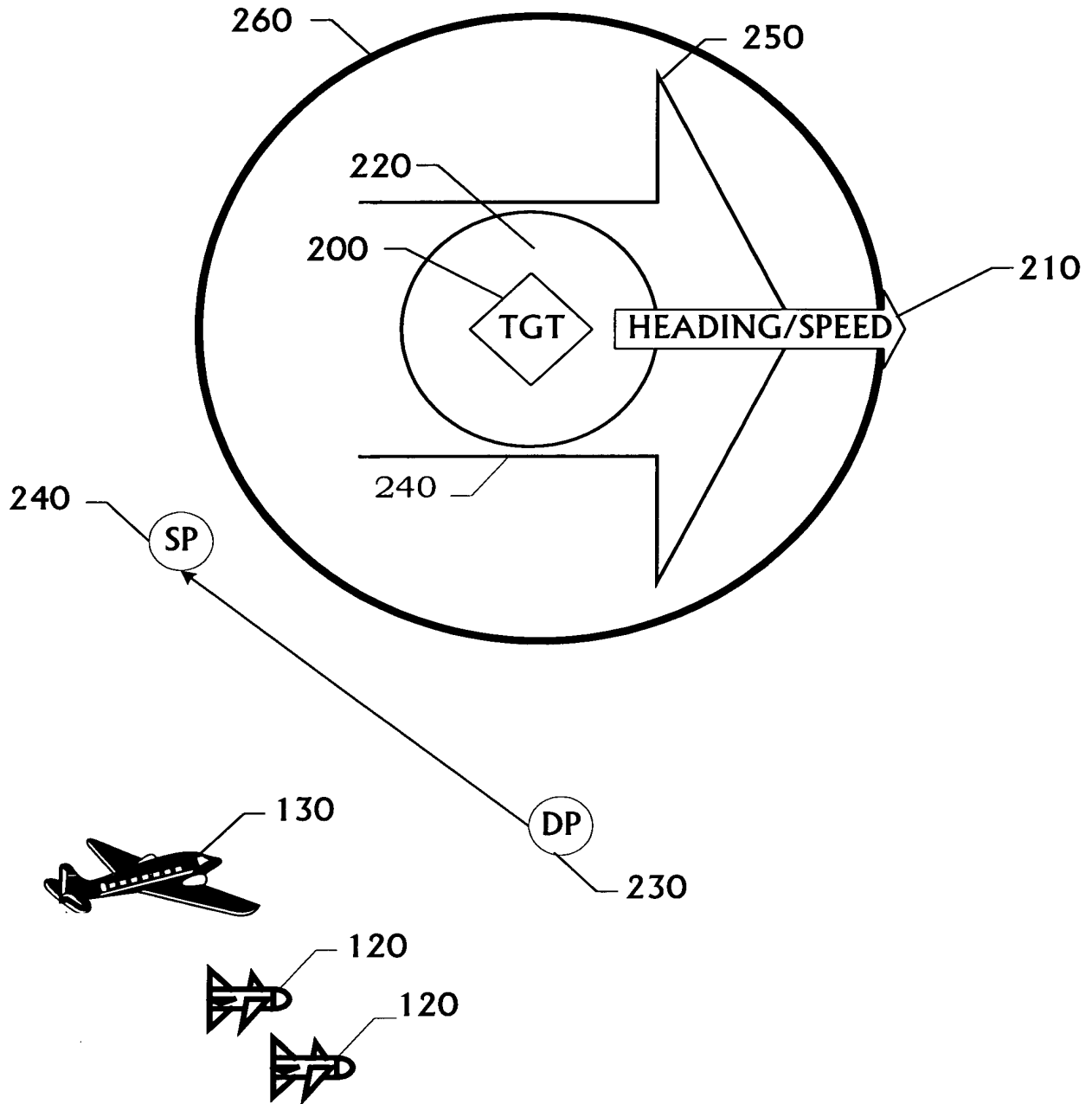


FIG. 2

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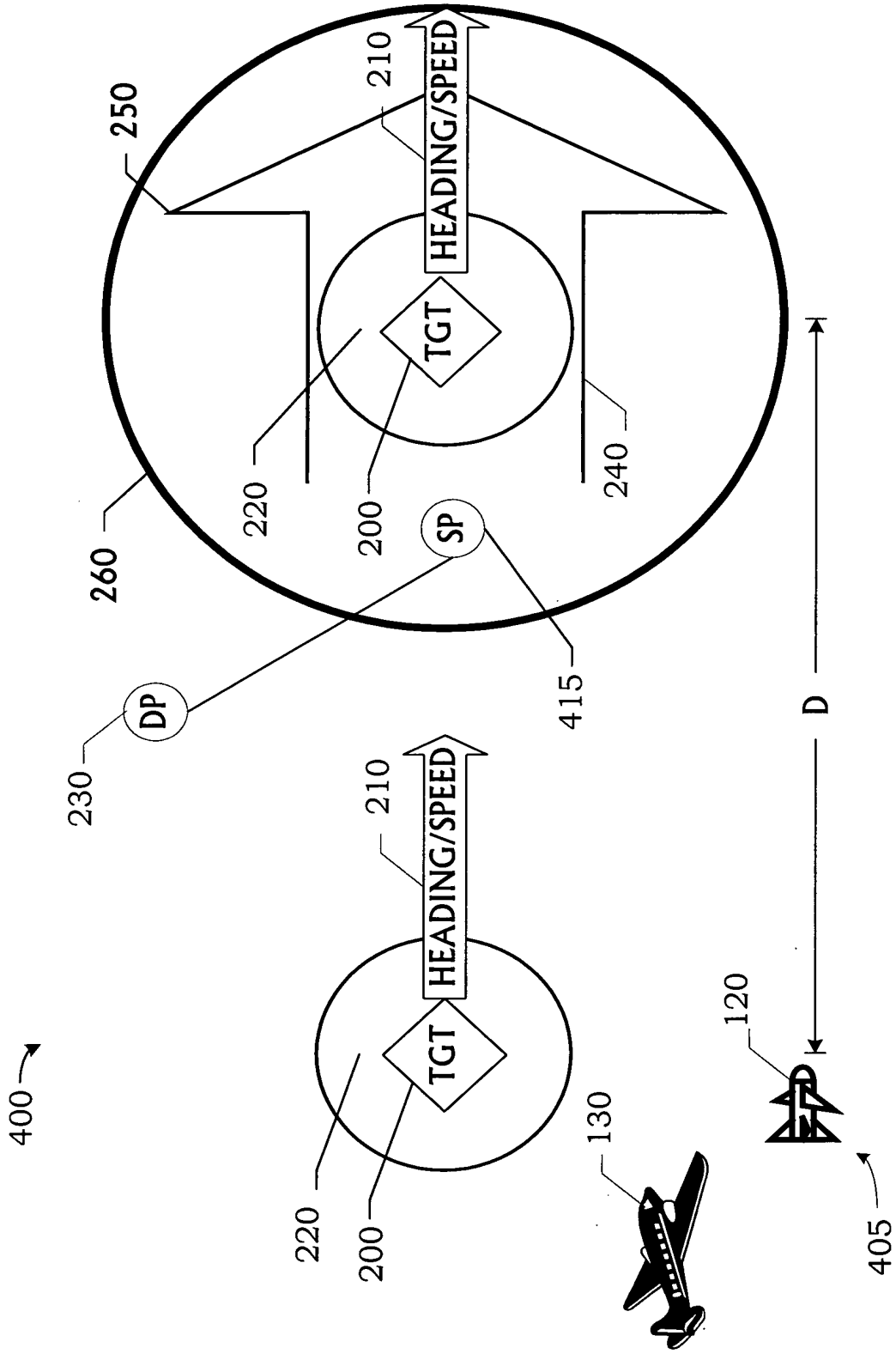
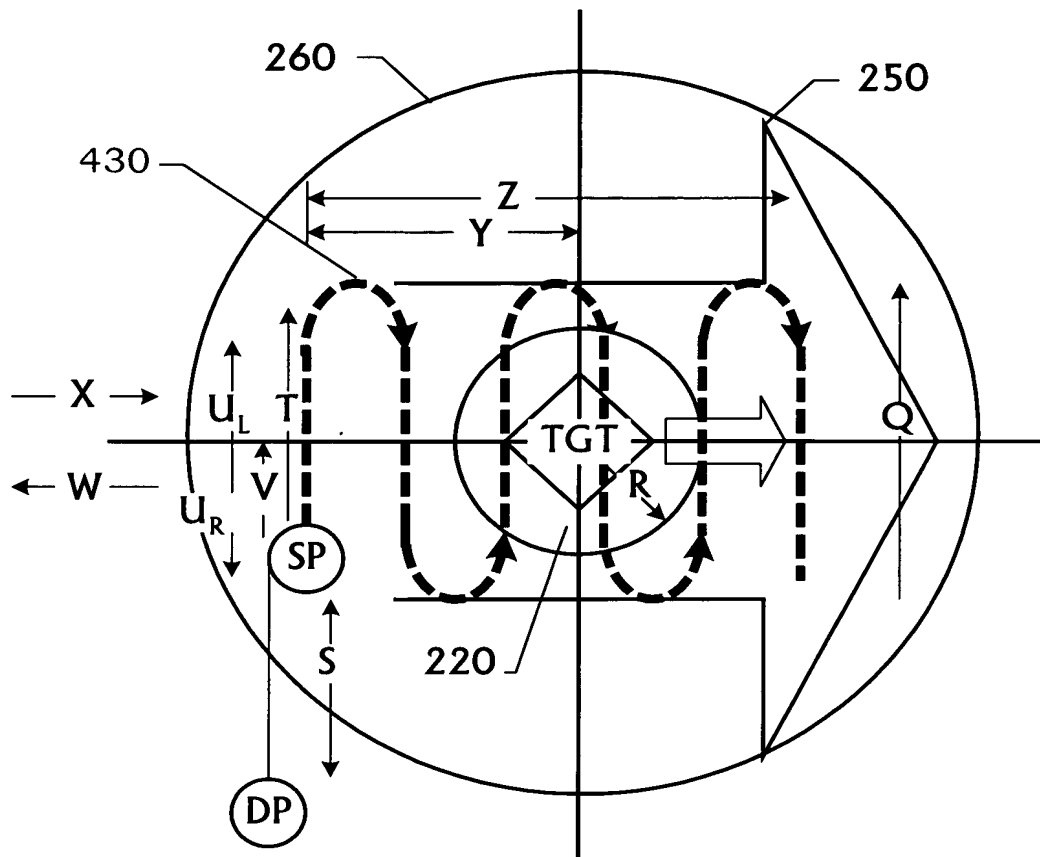


FIG. 4A

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Q - $LLMULT * TLE + X$
 R - TLE
 S - DISPENSE OFFSET
 T - ORIENTATION
 U_L - LEFT SIDE HEADING
 U_R - RIGHT SIDE HEADING
 V - $0.5 * LEG LENGTH$
 W - PROJECTED HEADING
 X - TARGET HEADING
 Y - $2 * TLE$
 Z - $PLMULT * TLE / FORMATION LEG SEPARATION$

FIG. 4B

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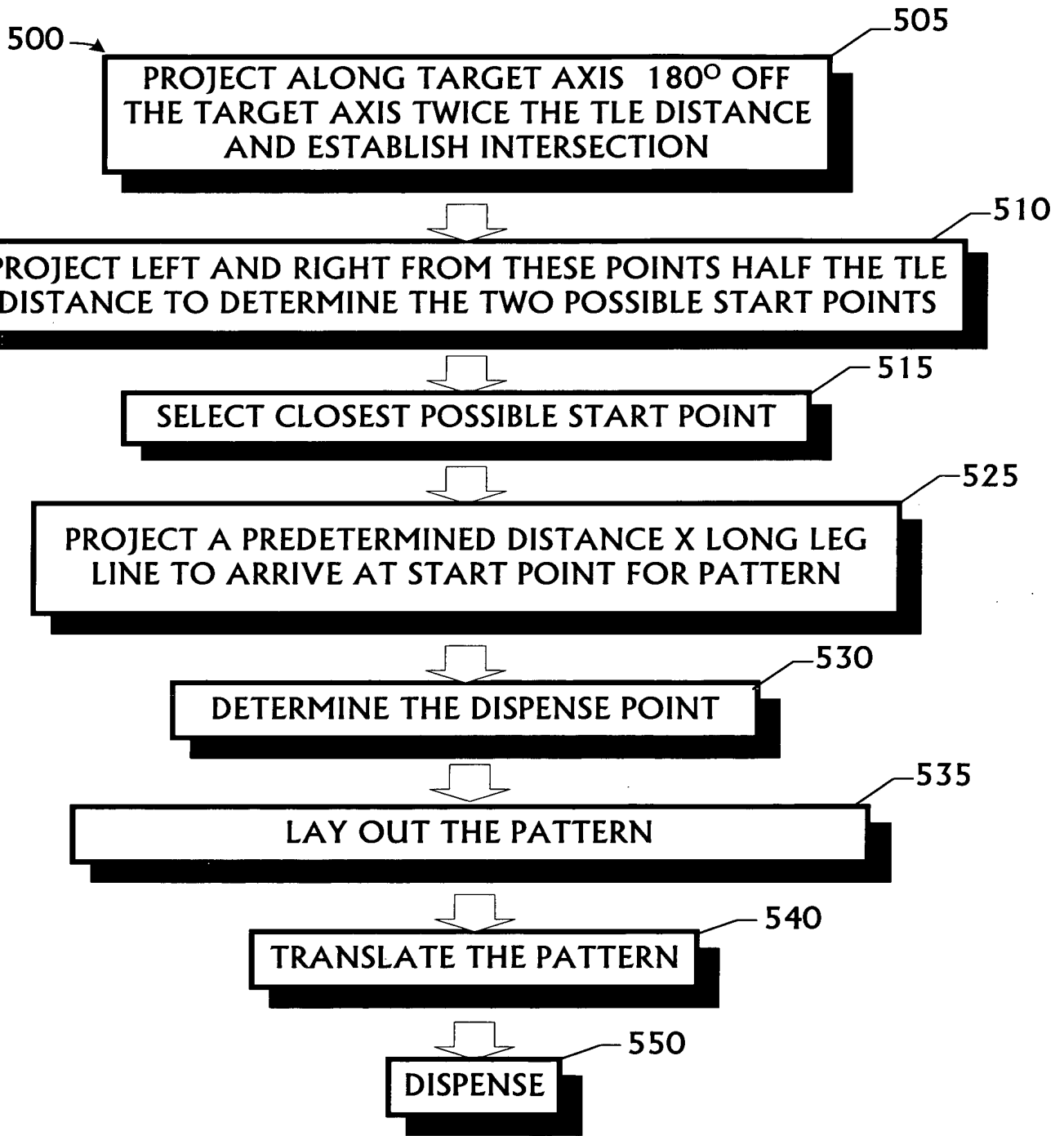


FIG. 5

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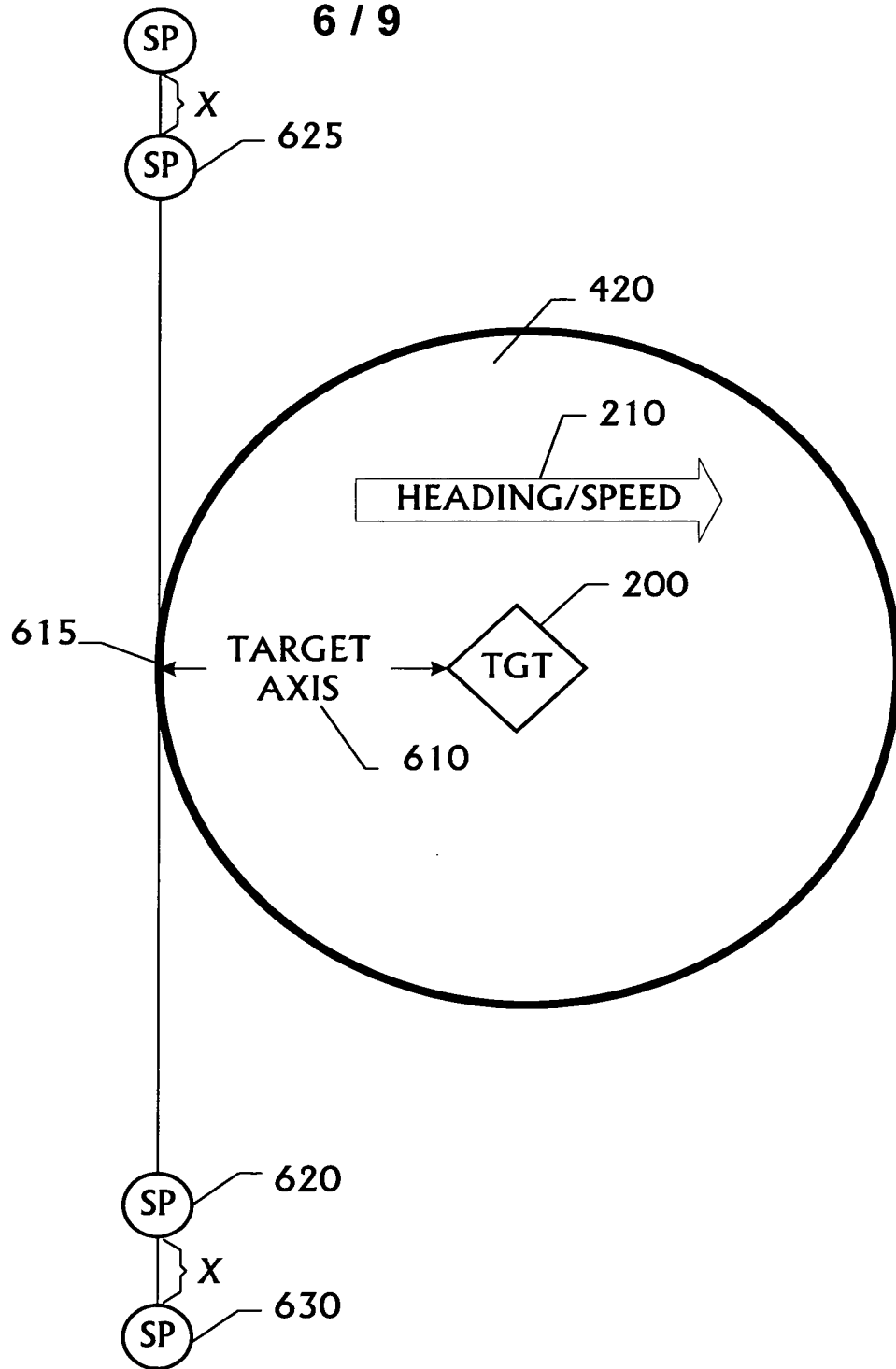


FIG. 6

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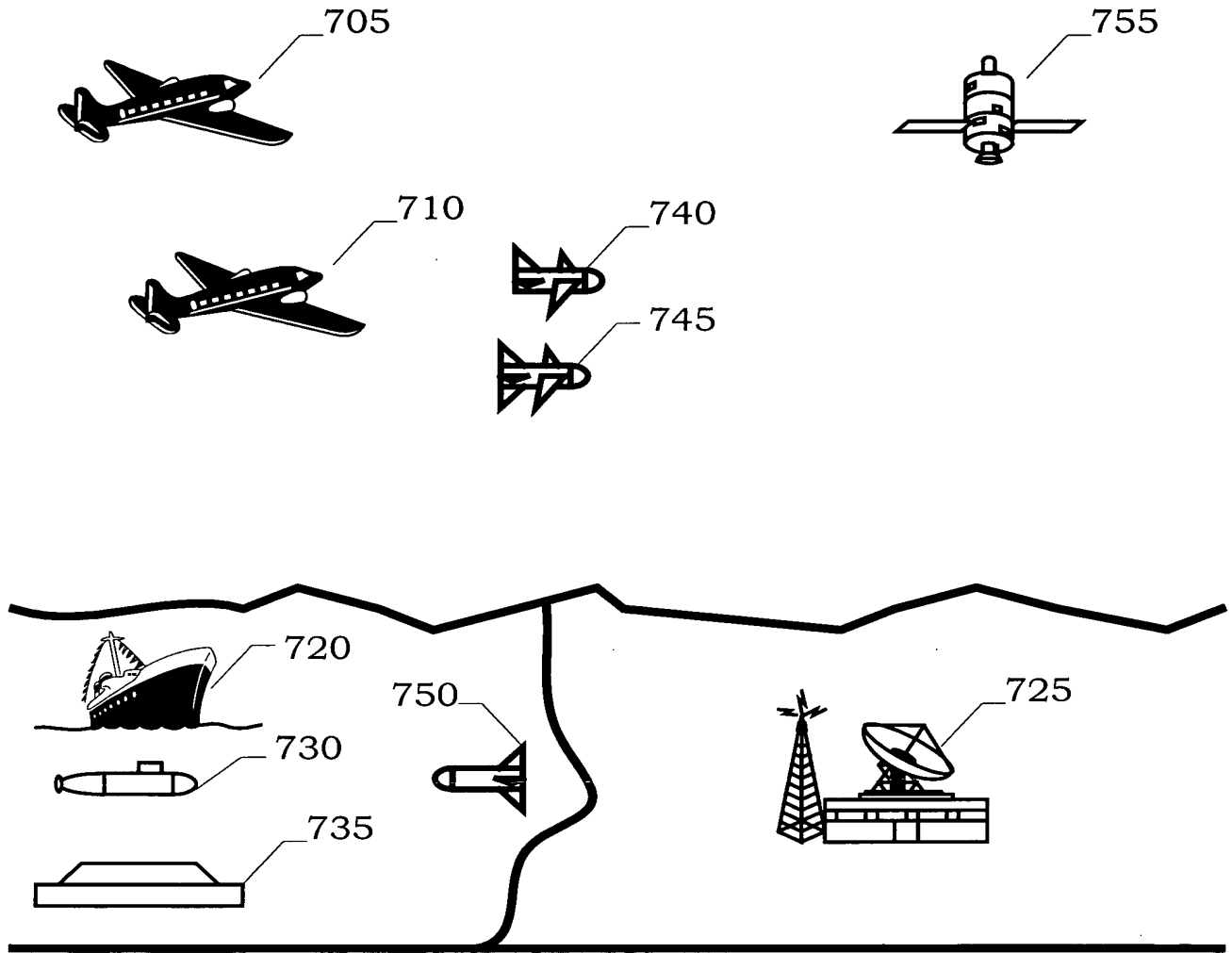


FIG. 7

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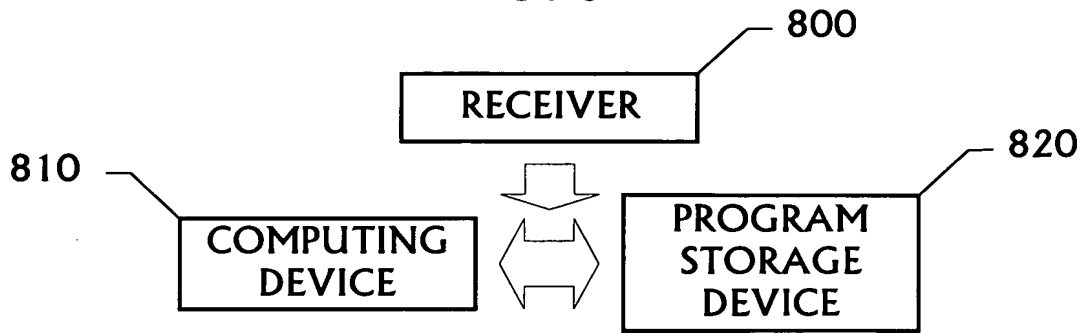


FIG. 8A

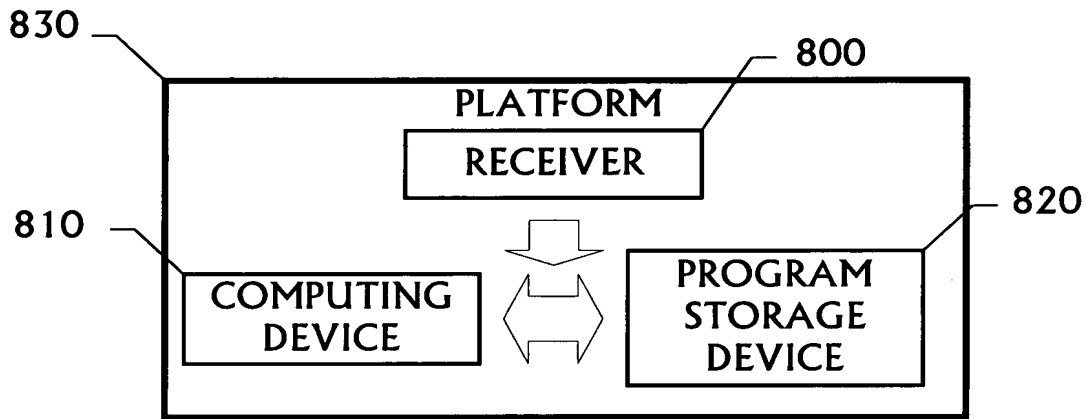


FIG. 8B

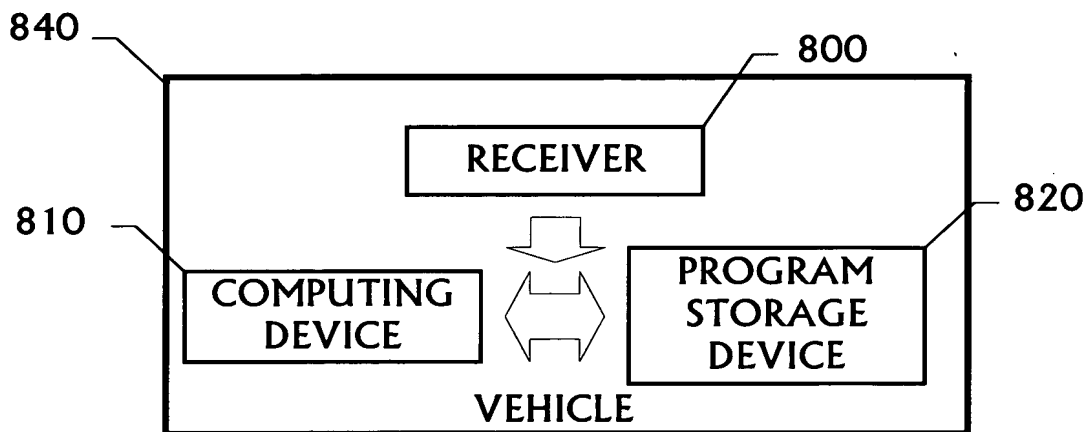


FIG. 8C

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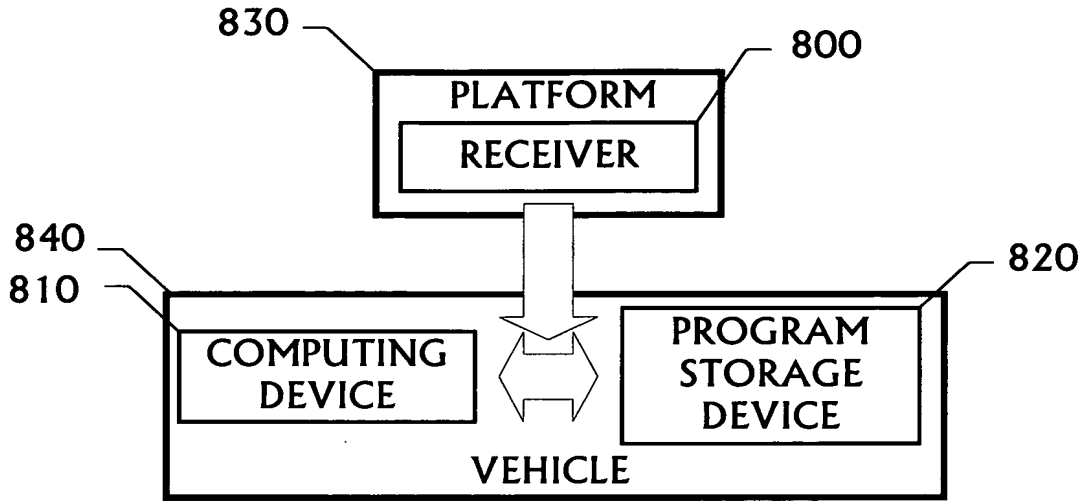


FIG. 8D

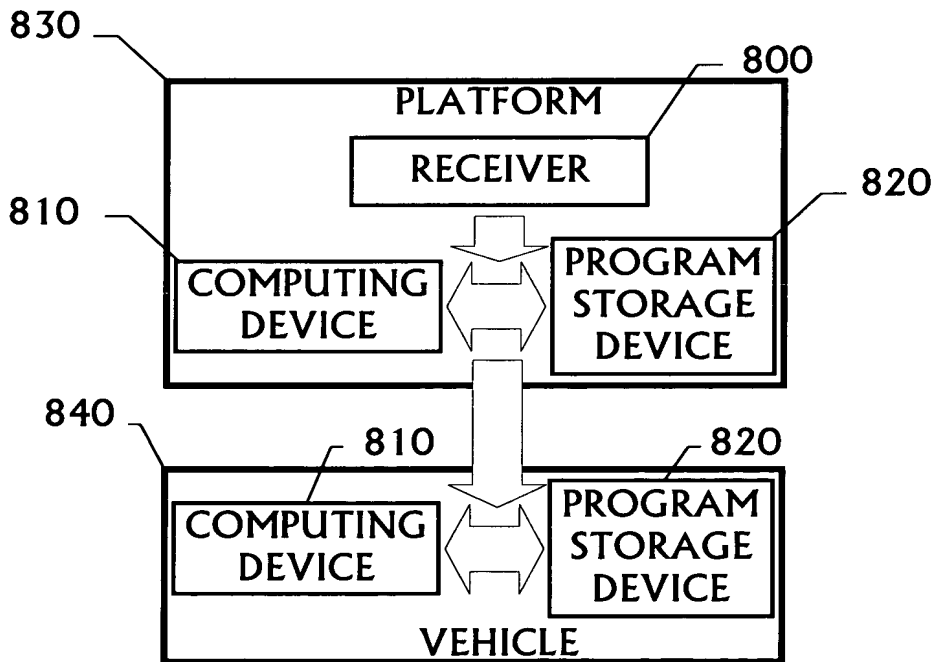


FIG. 9